

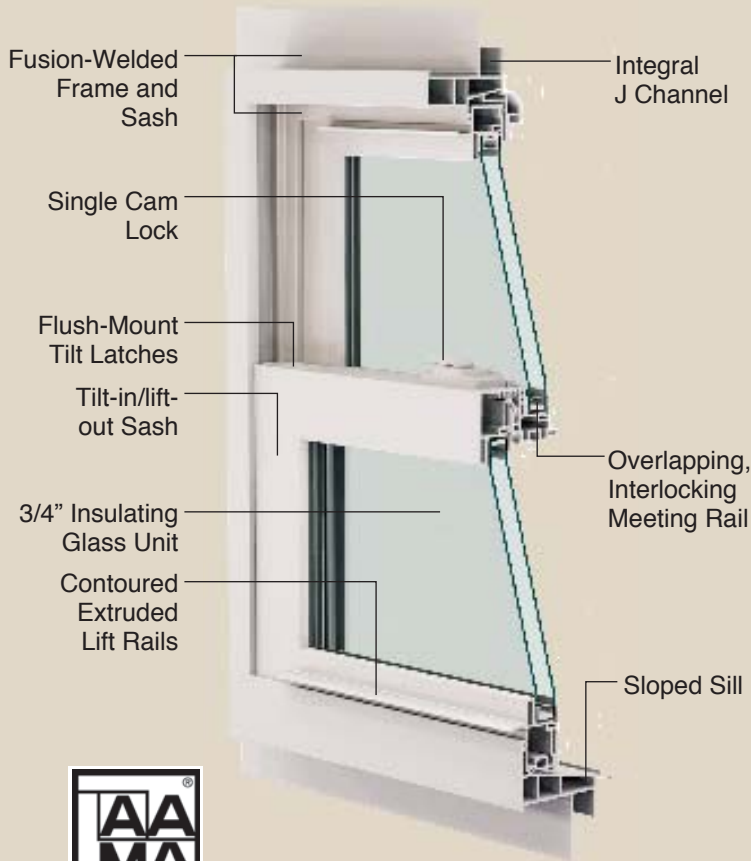
Grand Estates NEW CONSTRUCTION



Comfort and Beauty

You'll see the light with the Grand Estates New Construction windows. This attractive and high quality window is ideal for any new construction project. Stylish, yet sturdy, this window is designed to give your home reliability, comfort and give you the perfect view.

Enhanced Insulation

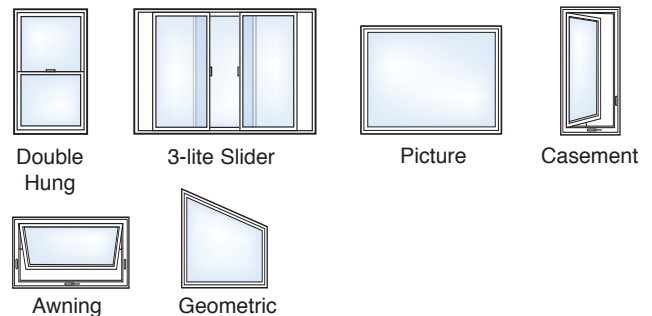


COLLECTION of Choices

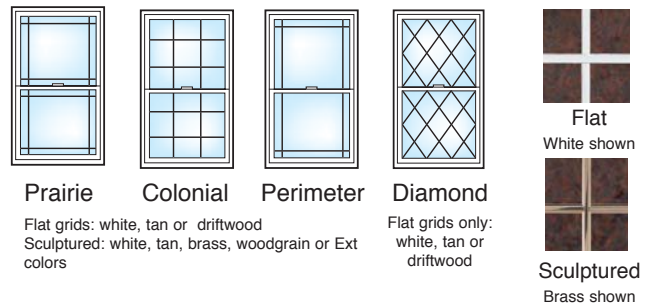


STYLES that Fit Any Decor

Grand Estates New Construction windows have a vast assortment to select your style: Single Hung, Double Hung, Slider, 3-lite Slider, Casement, Awning, Picture Window, Geometrics and Patio Door.



Assortment of grid styles/patterns to create a seamless look



AAMA GOLD LABEL CERTIFICATION
HIGHEST LEVEL OF TESTING FOR
QUALITY AND PERFORMANCE

Energy Star Windows and Patio Doors



Energy Star Windows/Patio doors:

- Use less energy
- Save money
- Help protect the environment

Visit www.energystar.gov for more information on qualified windows/doors



Standard Features and Options

New Construction Vinyl Windows: Enhanced Insulation

OUTSTANDING PROTECTION

Lifetime Limited Warranty

- Lifetime Vinyl
- 20 Year Insulating Glass Unit
- 20 Year Hardware
- 20 Year Accidental Glass Breakage Coverage
- 20 Year Screen

GLASS

Standard Glazing:	LowE 2/Argon
IG Thickness:	3/4"
Glass Pane:	Dual
Spacer Type:	Intercept or Optional Super Spacer
Glass Strength:	Single
Glass Options:	Tempered, Bronze Tinted, Grey Tinted, Obscure,
Glass Packages:	Hi Pro LowE 3, Super Solar, Super LowE 3, Double Strength, or Energy Star

HARDWARE/ACCESSORIES

Tilt Latches:	Flush Mount
Vent Latches:	Dual Air Latch
Type of Lock:	Cam Lock with Adjustable Keeper
No. of Locks:	Two Standard $\geq 28"$
Balance System:	1/2" Stainless Steel Constant Force
Standard Screen:	Half Screen
Screen Option:	Full
Screen Cloth:	Fiberglass or Optional Aluminum
Screen Frame:	Extruded Aluminum

FRAME

Frame Construction:	Fusion Welded
Frame Thickness, Outer Walls:	0.072
Frame Width/Profile:	2-7/8"/Beveled
Sill:	2-degree, 10-degree Triple-Stepped Sloped
Weep System:	Tank System and Covered Weeps
Profile:	Multiple Chambered

SASH

Sash Construction:	Fusion Welded
Sash Thickness, Outer Walls:	0.072
Equal Lite:	Yes
Edges:	Contoured
Interlocks (Meeting Rail):	Overlapping and Interlocking, Reinforced
Lift Rail:	Extruded
Operation:	Tilt In/Lift Out

PATIO DOORS



Broaden your view and open your home with Grand Estates new construction patio doors. They'll give you a brilliant new perspective and a custom design to your home.

EASY MAINTENANCE



All Grand Estates Double Hung windows tilt in for easy cleaning, while our Slider windows feature lift out sash panel to help with window maintenance. What's more, the grids are between the glass allowing easy cleaning while providing a distinctive accent for your home. We make it easy!